

2024+ Toyota Tacoma Stage Series LED Reverse Light Kit Installation Guide

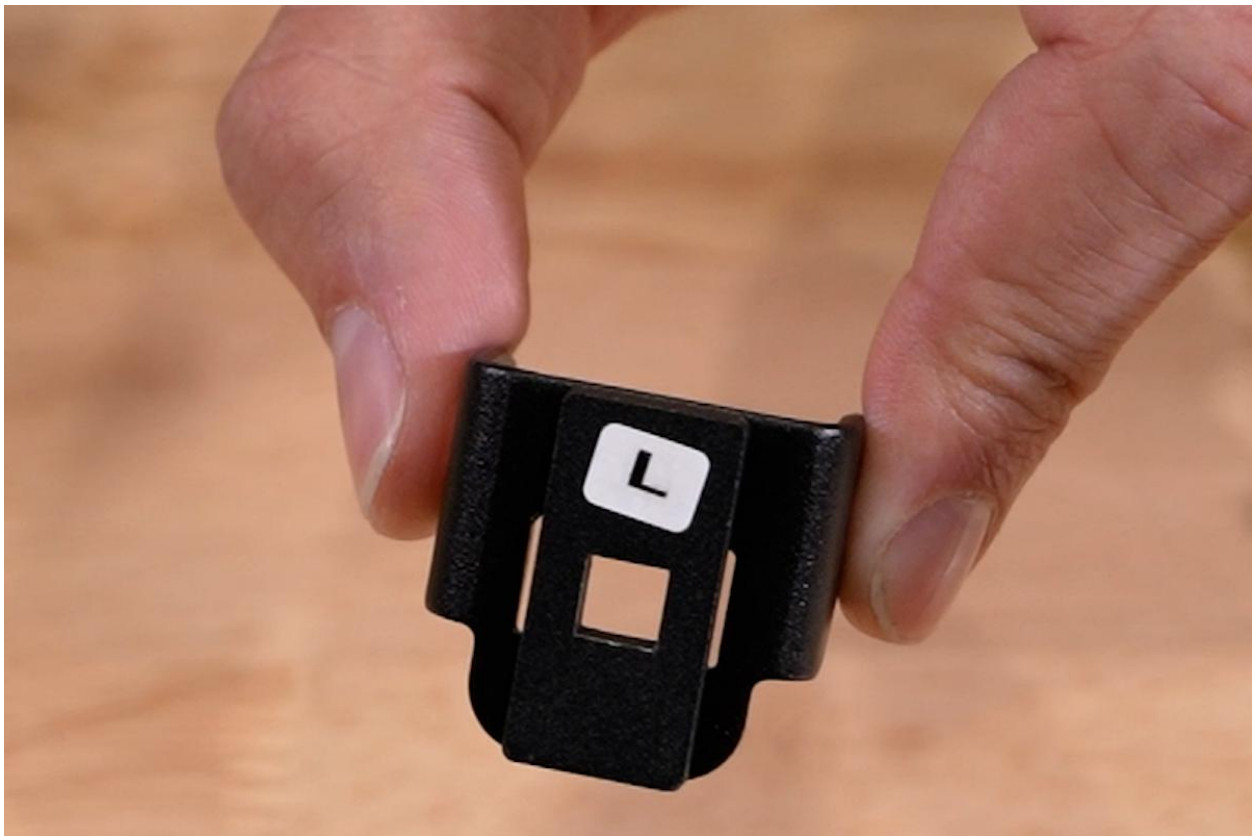
Installation Tools

- Ratchet
- 3/8" Wrench
- 5/32" Allen Wrench
- 5/16" Wrench

Mounting Instructions

Step 1 - Assembling Reverse Light Brackets

Align the included spacers with the universal bracket to sit flush with the bracket.



Drop in the carriage bolt and washer from the top of the bracket. Repeat these steps for both brackets.



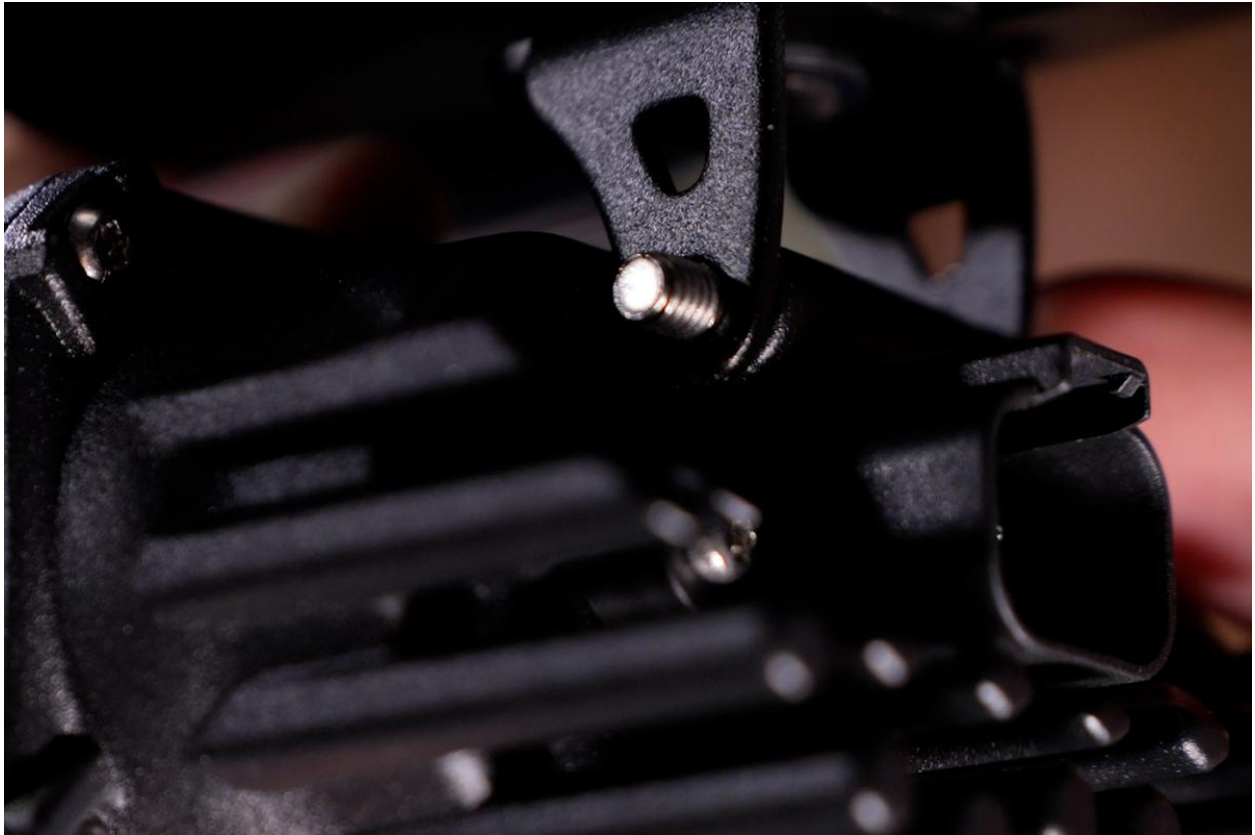
Step 2 - Mounting Pods

Starting on the driver's side, locate two holes underneath the frame rail just under the rear bumper. With your bracket assembled, feed the carriage bolt up through the inboard hole and secure it with the supplied locknut and a 5/16" wrench.



Line up your pod with the bracket and secure it in place using 5/32 Allen and a 3/8" wrench.

Note: Leave the bolts loose enough to make aiming adjustments later. Repeat these steps on the other side for your second pod.

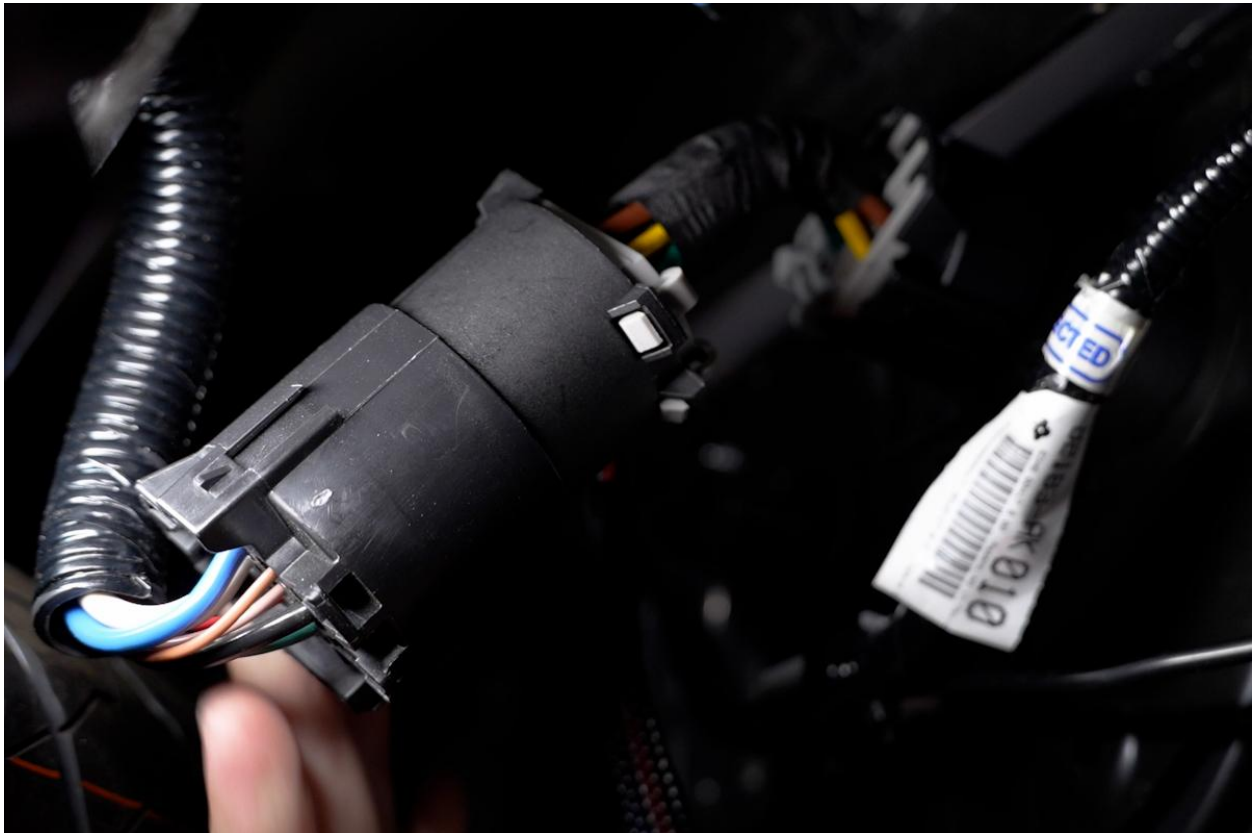


Step 3 - Installing Harness

Locate your seven (7) pin trailer harness underneath the vehicle on the backside of the rear bumper and disconnect it.



Install the included seven (7) pin harness in-line.



Route the other ends of the harness to the back of each pod and connect the DT connectors.



Be sure to secure any loose wire up and away from hot or moving parts.



Test your pods for functionality before moving on to the next step.

Step 4 - Final Adjustments

Rotate your pod left to right as desired and secure it using a 5/16" wrench.



Tilt the pod up and down as desired and tighten it down using a 5/32" Allen and a 3/8" wrench.



The installation is now complete. Enjoy your Stage Series Reverse Light Kit for the 2024+ Toyota Tacoma!